

AMENDMENT TO THE CLAIMS

The following listing of claims will replace all prior versions and listings of claims in the application.

1. (Currently Amended) Method for manufacturing a diamond film ~~(8)~~—using a pulsed microwave plasma, in which, in a vacuum chamber ~~(1)~~, a plasma ~~(7)~~ of finite volume is formed near a substrate ~~(5)~~ by subjecting a gas containing at least hydrogen and carbon to a pulsed discharge, which has a succession of low-power states and high-power states, and having a peak absorbed power P_C , so as to obtain at least carbon-containing radicals in the plasma ~~(7)~~ and to deposit the said carbon-containing radicals on the substrate ~~(5)~~ in order to form a diamond film ~~(8)~~ thereon;

characterized in that power is injected into the volume of the plasma with a peak power density of at least 100 W/cm^3 while maintaining the substrate ~~(5)~~ to a substrate temperature of between 700°C and 1000°C .

2. (Currently Amended) Method according to Claim 1, in which a plasma ~~(7)~~ having at least one of the following features is generated near the substrate ~~(5)~~:

- the pulsed discharge has a certain peak absorbed power P_C and the ratio of the peak power to the volume of the plasma is between 100 W/cm^3 and 250 W/cm^3 ,
- the maximum temperature of the plasma is between 3500 K and 5000 K ,
- the temperature of the plasma in a boundary region of the plasma located less than 1 cm from the surface of the substrate is between 1500 K and 3000 K and
- the plasma contains hydrogen atoms having a maximum concentration in the plasma of between 1.7×10^{16} and $5 \times 10^{17} \text{ cm}^{-3}$.

3. (Original) Method according to Claim 1 or Claim 2, in which said gas contains carbon and hydrogen in a carbon/hydrogen molar ratio of between 1% and 12% .

4. (Currently Amended) Method according to ~~any one of the preceding claims~~ Claim 1, in which said gas contains at least one hydro-carbon, and a plasma ~~(7)~~ having a concentration of the carbon-containing radicals of between $2 \times 10^{14} \text{ cm}^{-3}$ and $1 \times 10^{15} \text{ cm}^{-3}$ is generated.

5. (Currently Amended) Method according to ~~any one of the preceding claims Claim 1~~, in which a pulsed discharge is produced, in which the ratio of the duration of the high-power state to the duration of the low-power state is between 1/9 and 1.

6. (Currently Amended) Method according to ~~any one of the preceding claims Claim 1~~, in which at least one of the following parameters is estimated:

- a substrate temperature,
- a temperature of the plasma,
- a temperature of the plasma in said boundary region, located less than 1 cm from the surface of the substrate,
- a concentration of atomic hydrogen in the plasma,
- a concentration of carbon-containing radicals in the plasma,
- a concentration of carbon-containing radicals in said boundary region close to the plasma,
- a pressure of the plasma and
- a power density of the plasma,

and the power emitted as a function of time is adapted according to at least one of these parameters.

7. (Currently Amended) Method according to ~~any one of the preceding claims Claim 1~~, in which the plasma is contained in a cavity with at least one of the following properties:

- the pulsed discharge has a peak power of at least 5 kW at 2.45 GHz,
- the pressure of the plasma is between 100 mbar and 350 mbar and
- the gas containing hydrogen and carbon is emitted with a ratio of the flow rate to the volume of plasma of between 0.75 and 7.5 sccm/cm³.

8. (Currently Amended) Method according to ~~any one of Claims 1 to 6 Claim 1~~, in which the plasma is contained in a cavity with at least one of the following properties:

- the pulsed discharge has a peak power of at least 10 kW at 915 MHz,
- the pressure of the plasma is between 100 mbar and 350 mbar and
- the gas containing hydrogen and carbon is emitted with a ratio of the flow rate to the volume of the plasma of between 0.75 and 7.5 sccm/cm³.